

Work Order ID 66633

Wednesday, February 23, 2011 9:58:26 AM

Page 1

Item ID: D206-648-013

Accept

Setup Start

Revision ID:

Stop

Item Name: GHW Modification

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/25/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

8/10/03/04

Pl 10-02-23

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/2/23 (IX) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/03/04

(TU)

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Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Modification

Start Date: 2/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-648-013								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/3/4

11/3/7

UF
11-03-04

Picklist Print

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Work Order ID: 66633

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/23/2011


Required Date: 2/25/2011

Start Qty: 1.00


Required Qty: 1.00


Comments: IPP Rev:A 05.09.23 New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C37A		Purchased	No			110	Each	56.0000	4	4			
													
BOLT													

Location	Loc Qty	Loc Code
ST353	1	
114801	1	
ST354	55	
116381	5	
116874	50	

AN960C10	NAS1149C0363 R	Purchased	No			110	Each	0.0000	4	4			
													
WASHER													

D2652		Manufactured	No			110	Each	212.0000	8	8			
													
Bushing													

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST020	168	
64770	62	
65049	106	

Picklist Print

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Work Order ID: 66633

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/23/2011

Required Date: 2/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3414-041

Manufactured No

110 Each

3.0000

2

2



Lug Assembly



B66644 11/2/88

Location

Loc Qty

Loc Code

ST420

3

62593

3

MS21043-3

Purchased No

110 Each

1,270.000

4

4



Nut



11/2/88

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1194

112314

1194

X

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE 0115

8

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	